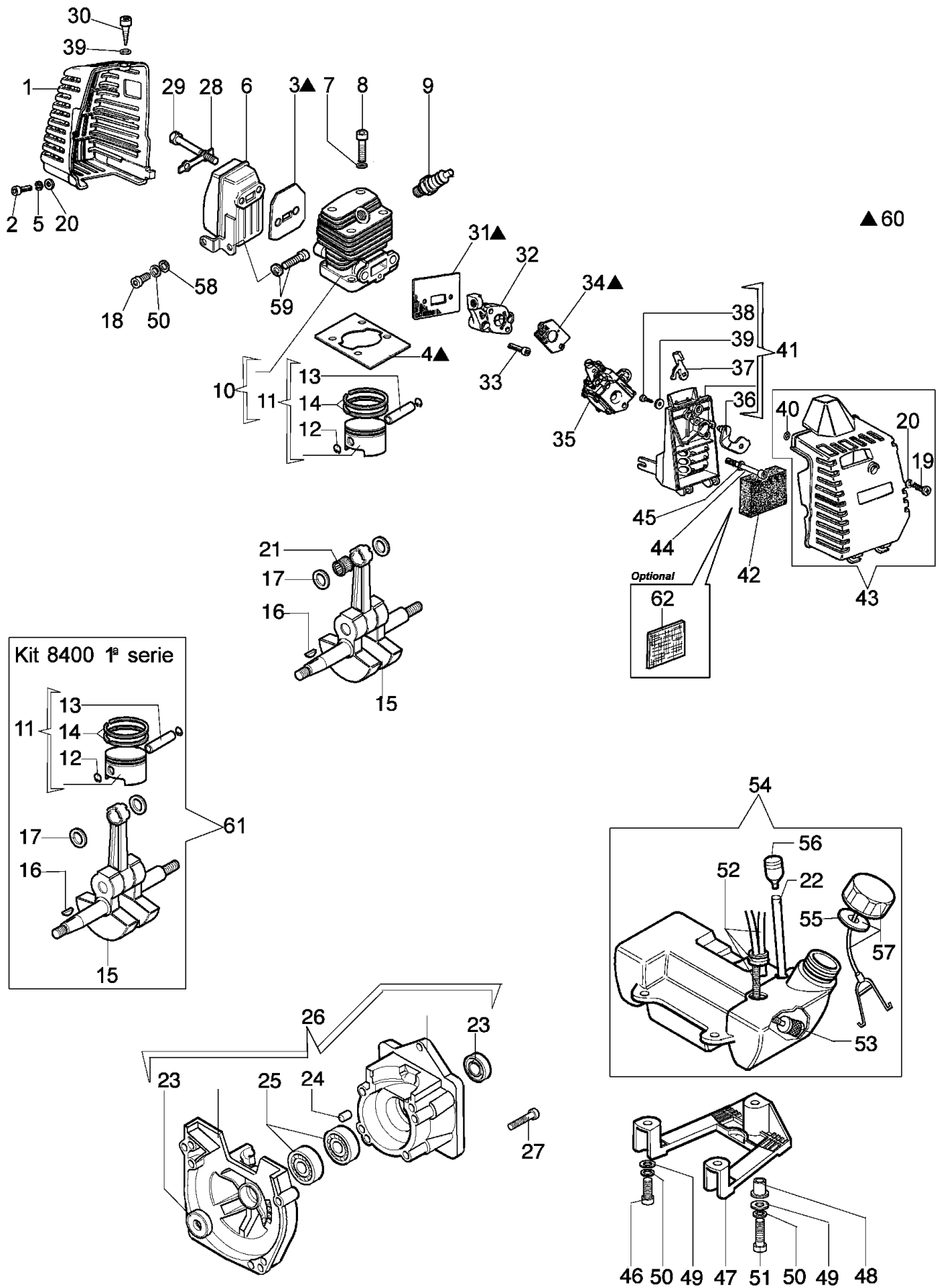
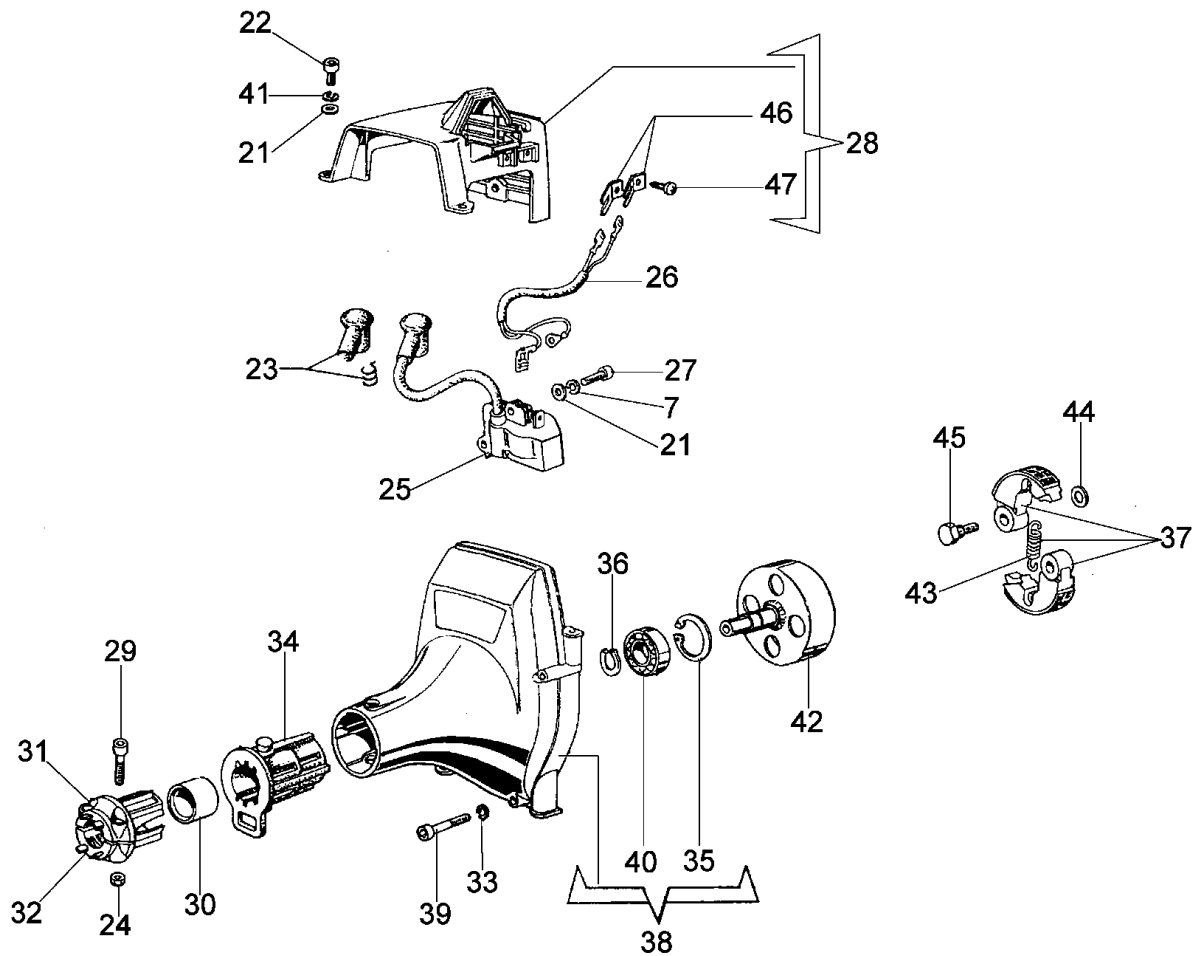
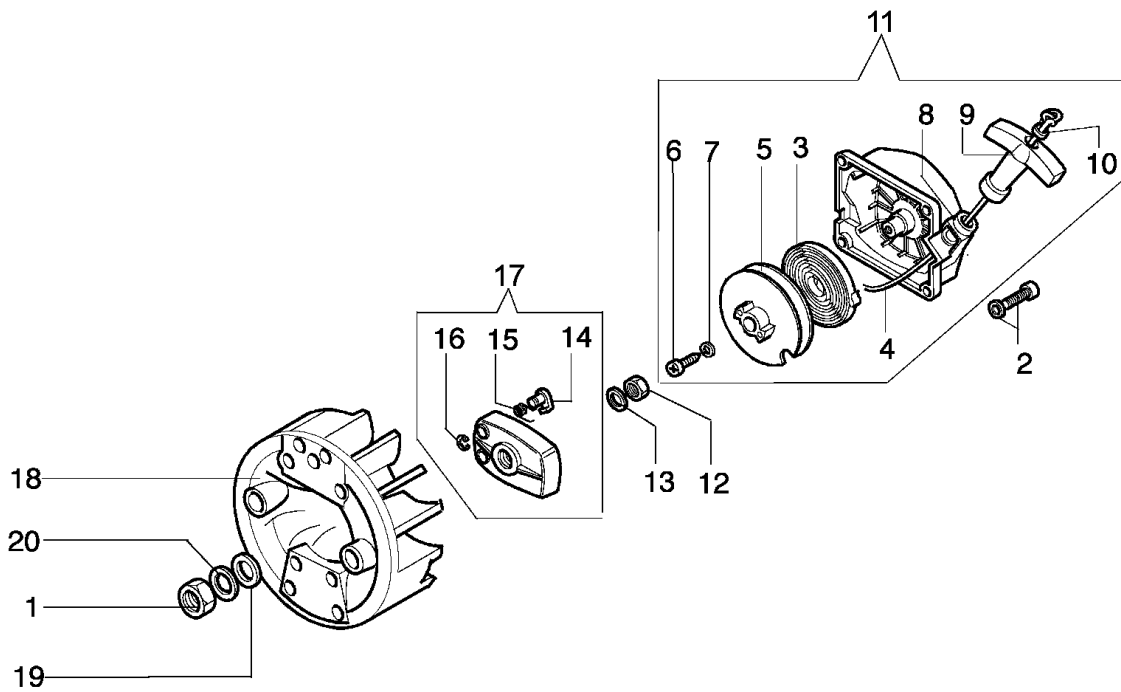


| Drawing | Engine | | |
|---------------|--------|-------------|--------------------|
| Refer ence | Qty | Item number | Description |
| 1 | 1 | 4196017 | Muffler cover |
| 2 | 4 | 3801010R | Screw |
| 3 | 1 | 4196024A | Gasket |
| 4 | 1 | 074000013A | Gasket |
| 5 | 1 | 3819006 | Washer |
| 6 | 1 | 4197033A | Muffler |
| 7 | 4 | 3833073 | Washer |
| 8 | 4 | 099900311B | Screw |
| 9 | 1 | 3055115 | Spark plug |
| 10 | 1 | 074000280 | Cylinder |
| 11 | 1 | 074000279A | Piston assy Ø40 |
| 12 | 2 | 093000167 | Ring |
| 13 | 1 | 072700045 | Piston pin |
| 14 | 2 | 004000015R | Piston ring Ø40 |
| 15 | 1 | 074000268 | Crankshaft |
| 16 | 1 | 3028013R | Key |
| 17 | 2 | 074000267A | Spacer |
| 18 | 1 | 3801008 | Screw |
| 19 | 1 | 3908036 | Screw |
| 20 | 1 | 3916006 | Washer |
| 21 | 1 | 072700046 | Bearing |
| 22 | 1 | 61110034 | Tube |
| 23 | 2 | 094000099R | Seal ring |
| 24 | 2 | 3023008R | Pin |
| 25 | 2 | 094000006 | Bearing |
| 26 | 1 | 074000204 | Crankcase assy |
| 27 | 4 | 3801040R | Screw |
| 28 | 1 | 4095211R | Plate |
| 29 | 2 | 3806046 | Screw |
| 30 | 1 | 3960017AR | Screw |
| 31 | 1 | 072700076A | Gasket |
| 32 | 1 | 4196100 | Insulator |
| 33 | 2 | 3801047 | Screw |
| 34 | 1 | 072700077A | Gasket |
| 35 | 1 | 2318688R | Carburetor C1Q-E10 |
| 36 | 1 | 4196007 | Shutter |
| 37 | 1 | 4196006 | Starter lever |
| 38 | 1 | 320000004 | Screw |
| 39 | 1 | 4120070 | Washer |
| 40 | 1 | 008200282 | O-ring |
| 41 | 1 | 4196155 | Filter support |
| 42 | 1 | 4196008CR | Filter |
| 43 | 1 | 4196158 | Filter cover |
| 44 | 2 | 61052009B | Screw |
| 45 | 1 | 3833073 | Washer |
| 46 | 2 | 3801013 | Screw |
| 47 | 1 | 4196019 | Stand |
| 48 | 1 | 4196020 | Spacer |
| 49 | 3 | 3918005 | Washer |

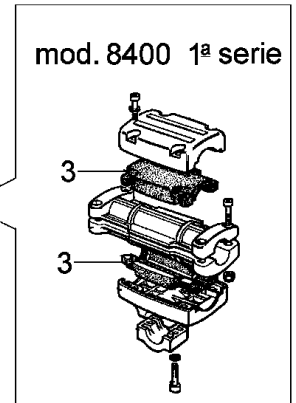
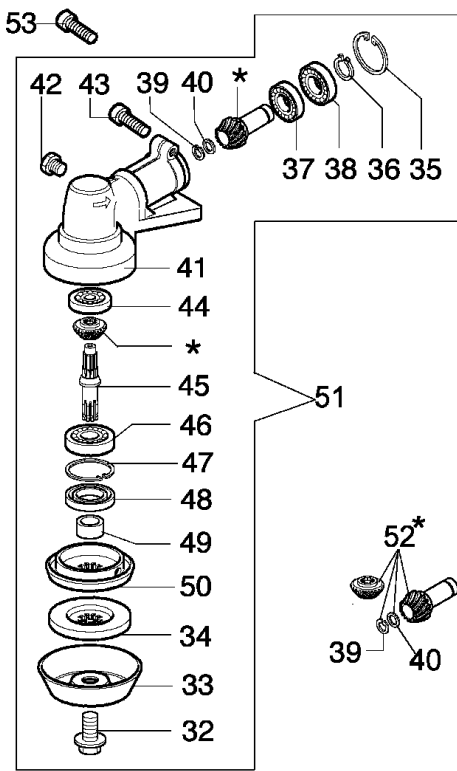
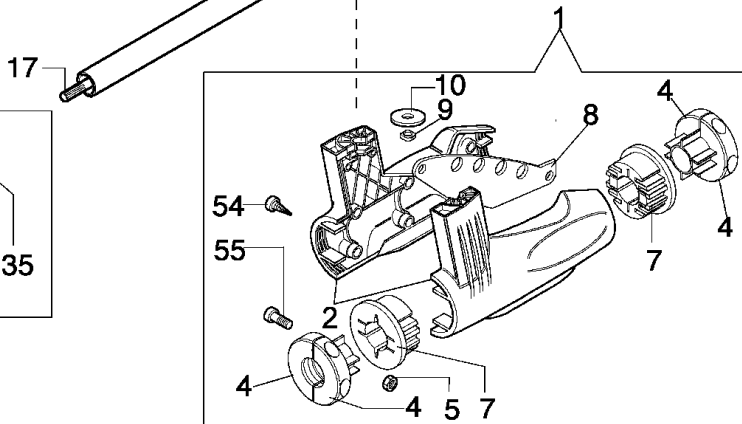
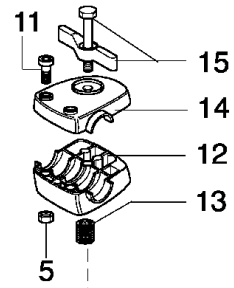
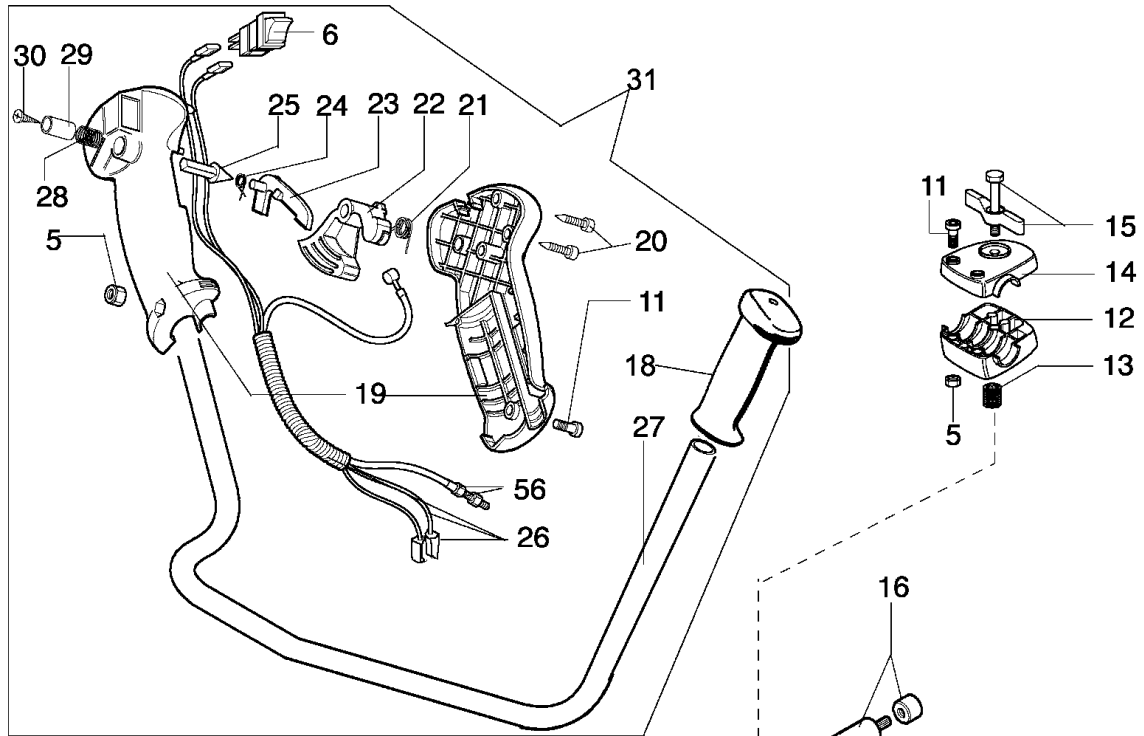


| Drawing | Engine | | |
|-----------|--------|-------------|------------------|
| Reference | Qty | Item number | Description |
| 50 | 3 | 3819006 | Washer |
| 51 | 1 | 3801017R | Screw |
| 52 | 1 | 4196102 | Hose |
| 53 | 1 | 094600450R | Fuel filter |
| 54 | 1 | 4196101B | Tank |
| 55 | 1 | 61070006 | Gasket |
| 56 | 1 | 61070011A | Breather valve |
| 57 | 1 | 61070079R | Tank cap |
| 58 | 1 | 3916004 | Washer |
| 59 | 1 | 61052008R | Screw |
| 60 | 1 | 074000156A | Gasket set |
| 61 | 1 | 074000278 | Shaft+piston Ø40 |
| 62 | 1 | 4196153 | Air filter |

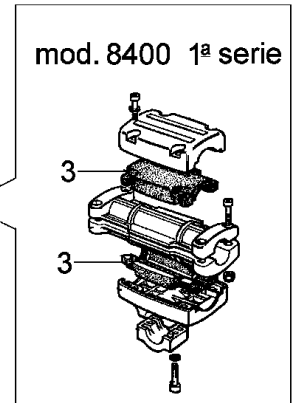
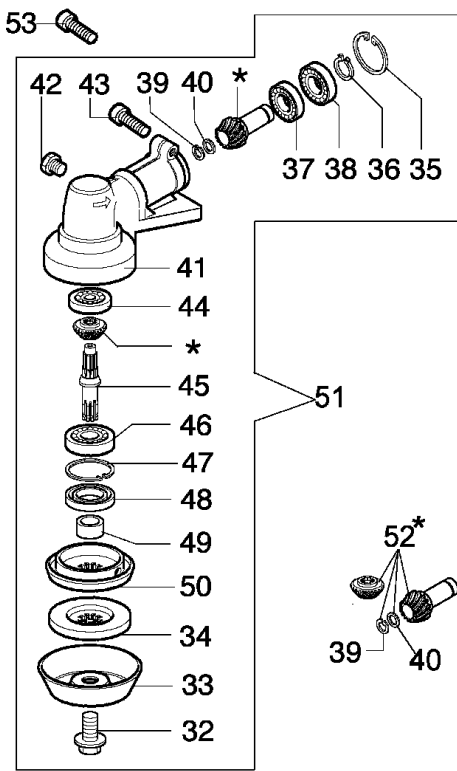
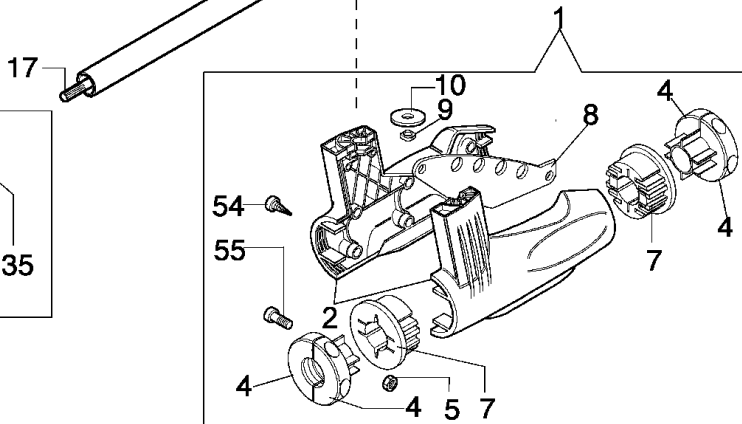
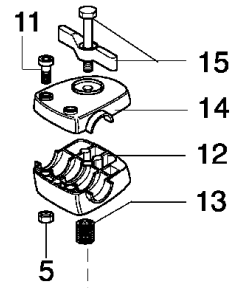


Drawing Starter assy and clutch

| Refer ence | Qty | Item number | Description |
|---------------|-----|-------------|----------------|
| 1 | 1 | 3912009 | Nut |
| 2 | 4 | 61052008R | Screw |
| 3 | 1 | 004000132R | Spring |
| 4 | 1 | 4098073R | Starter rope |
| 5 | 1 | 072700085BR | Pulley |
| 6 | 1 | 094600041R | Screw |
| 7 | 1 | 3918005 | Washer |
| 8 | 1 | 072700089 | Bushing |
| 9 | 1 | 093500397 | Handle |
| 10 | 1 | 006000829 | Washer |
| 11 | 1 | 4196110 | Starter assy |
| 12 | 1 | 072700235 | Nut |
| 13 | 1 | 005000361 | Washer |
| 14 | 2 | 072700087 | Pawl |
| 15 | 2 | 072700088R | Spring |
| 16 | 2 | 3026004 | Ring |
| 17 | 1 | 072700466 | Clutch driver |
| 18 | 1 | 4224036R | Flywheel |
| 19 | 1 | 3818011A | Washer |
| 20 | 1 | 3916010 | Washer |
| 21 | 1 | 3916005 | Washer |
| 22 | 2 | 3801010R | Screw |
| 23 | 1 | 4098064 | Spark plug cap |
| 24 | 1 | 3914003 | Nut |
| 25 | 1 | 4196142R | Ignition coil |
| 26 | 1 | 4196028 | Cable |
| 27 | 2 | 3801013 | Screw |
| 28 | 1 | 4196108 | Cover |
| 29 | 2 | 3801016 | Screw |
| 30 | 1 | 4196038 | Bushing |
| 31 | 1 | 4196063 | Adaptor |
| 32 | 1 | 4196062 | Adaptor |
| 33 | 4 | 3819006 | Washer |
| 34 | 1 | 4196037 | Sleeve |
| 35 | 1 | 3025022 | Ring |
| 36 | 1 | 3024015 | Ring |
| 37 | 1 | 4191153AR | Clutch |
| 38 | 1 | 4196124 | Starter case |
| 39 | 4 | 3801017R | Screw |
| 40 | 1 | 3035019 | Bearing |
| 41 | 1 | 3819006 | Washer |
| 42 | 1 | 4191030R | Clutch drum |
| 43 | 1 | 4191028R | Spring |
| 44 | 2 | 3818011A | Washer |
| 45 | 2 | 4191027CR | Pin |
| 46 | 2 | 4191069B | Plate |
| 47 | 1 | 3960030 | Screw |



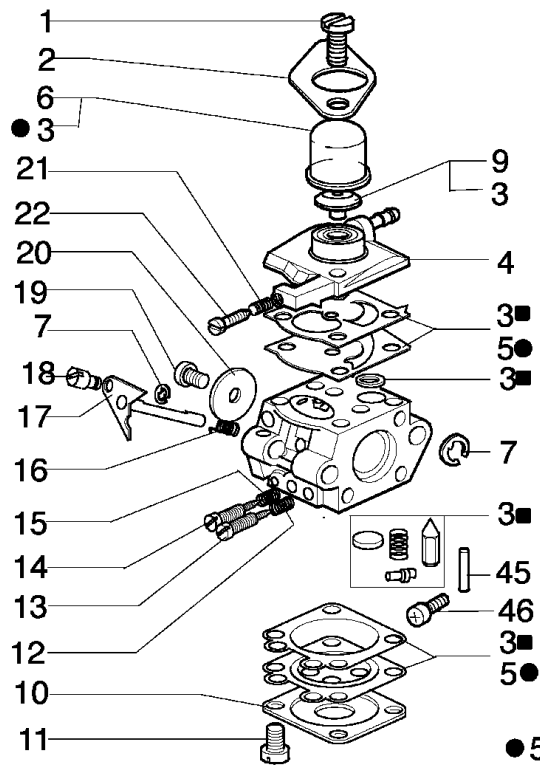
| Drawing | Transmission | | |
|---------------|--------------|-------------|-------------------|
| Refer ence | Qty | Item number | Description |
| 1 | 1 | 61042048 | Support |
| 2 | 1 | 61040153 | Absorber case kit |
| 3 | 2 | 4098800B | Insert |
| 4 | 4 | 61040110 | Clamp |
| 5 | 5 | 3914003 | Nut |
| 6 | 1 | 2317021R | Switch |
| 7 | 2 | 61040111 | Sleeve |
| 8 | 1 | 61040112 | Support |
| 9 | 1 | 3980011 | Nut |
| 10 | 1 | 66030012 | Washer |
| 11 | 3 | 3801016 | Screw |
| 12 | 1 | 61040136 | Hub |
| 13 | 1 | 61040044 | Spring |
| 14 | 1 | 61040135 | Hub |
| 15 | 1 | 61042030 | Knob |
| 16 | 1 | 4191192R | Tube Ø28 |
| 17 | 1 | 4098116R | Drive shaft |
| 18 | 1 | 61040140R | Hand grip |
| 19 | 1 | 61040131R | Handle |
| 20 | 2 | 3960029 | Screw |
| 21 | 1 | 4138361R | Spring |
| 22 | 1 | 4174245BR | Throttle lev |
| 23 | 1 | 4174246R | Lever |
| 24 | 1 | 4138360R | Spring |
| 25 | 1 | 4138358R | Switch |
| 26 | 1 | 61040083A | Cable |
| 27 | 1 | 61040040B | Handlebar |
| 28 | 1 | 4100098BR | Spring |
| 29 | 1 | 4138359R | Switch |
| 30 | 1 | 3960021 | Screw |
| 31 | 1 | 61052058 | Handlebar |
| 32 | 1 | 61040074AR | Screw |
| 33 | 1 | 4100456R | Guard |
| 34 | 1 | 4179089R | Flange |
| 35 | 1 | 3025019 | Ring |
| 36 | 1 | 3024010R | Ring |
| 37 | 1 | 3034010 | Bearing |
| 38 | 1 | 3035023 | Hook |
| 39 | 1 | 3025009 | Ring |
| 40 | 1 | 4138311A | Ring |
| 41 | 1 | 61040144 | Gear case |
| 42 | 1 | 61040071R | Cap |
| 43 | 1 | 3901016 | Screw |
| 44 | 1 | 3034218 | Bearing |
| 45 | 1 | 61040106A | Pin |
| 46 | 1 | 3034012 | Bearing |
| 47 | 1 | 3025022 | Ring |
| 48 | 1 | 3050018 | Seal ring |
| 49 | 1 | 61040066 | Spacer |



| Drawing | Transmission | | |
|-----------|--------------|-------------|----------------|
| Reference | Qty | Item number | Description |
| 50 | 1 | 61040145R | Hub |
| 51 | 1 | 61042032BR | Bevel gear |
| 52 | 1 | 61040133 | Bevel gear |
| 53 | 1 | 3901008 | Screw |
| 54 | 1 | 3960071 | Screw |
| 55 | 1 | 3801016 | Screw |
| 56 | 1 | 61040082A | Throttle cable |
| 57 | 1 | 4098840 | Shock absorber |

8

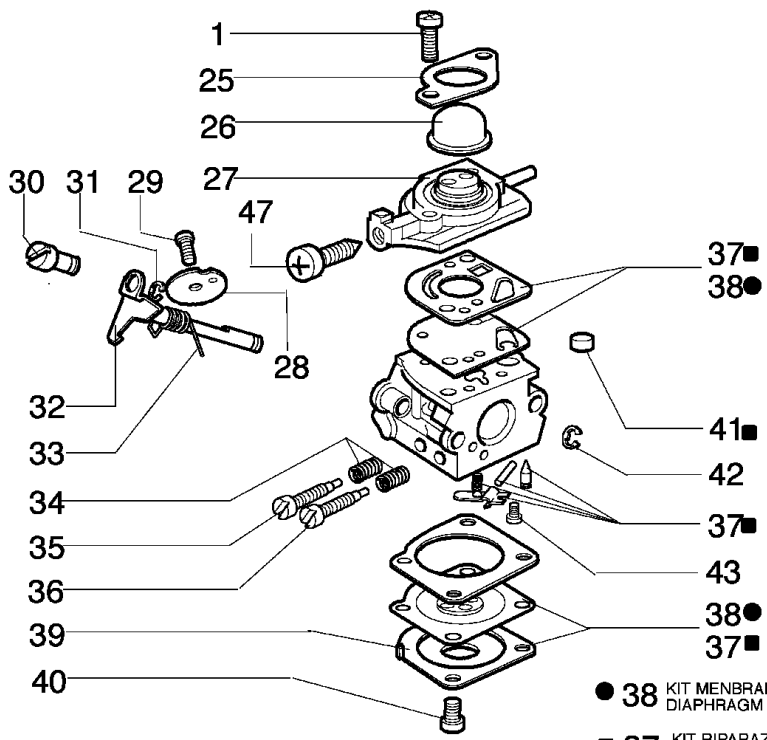
WALBRO WT-442C



- 5 KIT MENBRANE & GUARNIZIONI
DIAPHRAGM & GASKET SET
- 3 KIT RIPARAZIONE
REPAIR KIT

8

ZAMA C1Q-E7A



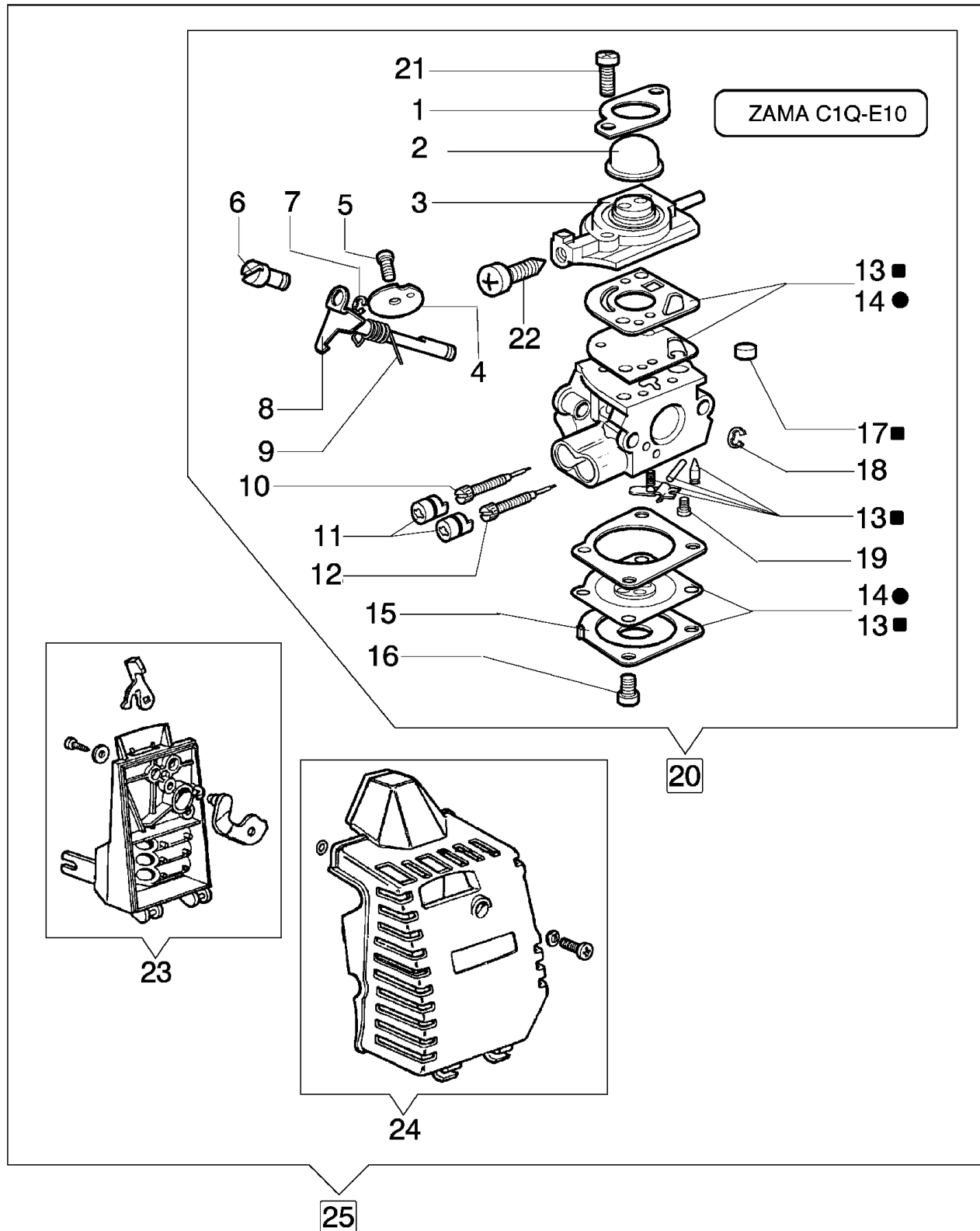
- 38 KIT MENBRANE & GUARNIZIONI
DIAPHRAGM & GASKET SET
- 37 KIT RIPARAZIONE
REPAIR KIT

Drawing Carburetor

| Refer ence | Qty | Item number | Description |
|---------------|-----|-------------|--------------------------|
| 1 | 2 | 2318542 | Screw |
| 2 | 1 | 074000147 | Cover |
| 3 | 1 | 074000150 | Repair kit |
| 4 | 1 | 074000238 | Cover |
| 5 | 1 | 074000151 | Diaphragm set |
| 6 | 1 | 074000144 | Bush |
| 7 | 1 | 095000164 | Ring |
| 8 | 1 | 074000392 | Carburettor kit WT-460 |
| 9 | 1 | 074000148 | Valve |
| 10 | 1 | 2318191 | Cover |
| 11 | 4 | 035000162 | Screw |
| 12 | 1 | 093500115 | Spring |
| 13 | 1 | 074000143 | Screw H |
| 14 | 1 | 093500269 | Screw L |
| 15 | 1 | 035000165 | Spring |
| 16 | 1 | 072700214 | Spring |
| 17 | 1 | 072700209 | Shaft |
| 18 | 1 | 2318211 | Pin |
| 19 | 1 | 003300209 | Screw |
| 20 | 1 | 072700211 | Shutter |
| 21 | 1 | 094600148 | Spring |
| 22 | 1 | 074000240 | Adjust.screw |
| 25 | 1 | 2318526 | Cover |
| 26 | 1 | 2318875 | Pump |
| 27 | 1 | 2318874 | Cover |
| 28 | 1 | 2318872 | Starter valve |
| 29 | 1 | 2318388 | Screw |
| 30 | 1 | 2318412 | Hook |
| 31 | 1 | 2318387 | Ring |
| 32 | 1 | 2318887 | Shaft |
| 33 | 1 | 2318528 | Spring |
| 34 | 2 | 2318532 | Spring |
| 35 | 1 | 2318882 | Screw L |
| 36 | 1 | 2318881 | Screw H |
| 37 | 1 | 2318886 | Repair kit |
| 38 | 1 | 2318885 | Diaphragm and gasket set |
| 39 | 1 | 2318880 | Cover |
| 40 | 4 | 2318522 | Screw |
| 41 | 1 | 2318392 | Filter |
| 42 | 1 | 2318535 | Ring |
| 43 | 1 | 2318527 | Screw |
| 45 | 1 | 003300201 | Spindle |
| 46 | 1 | 003300202 | Screw |
| 47 | 1 | 2318876 | Screw |

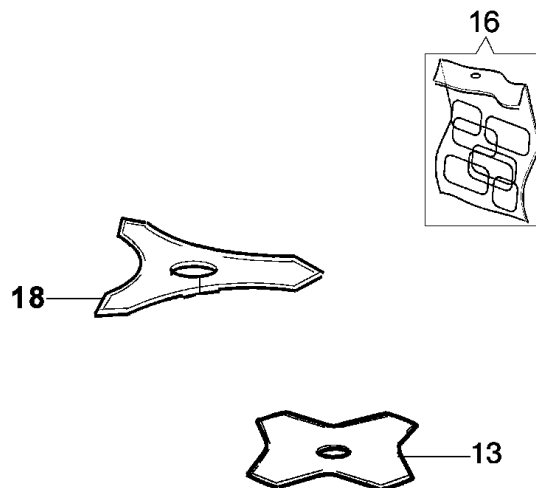
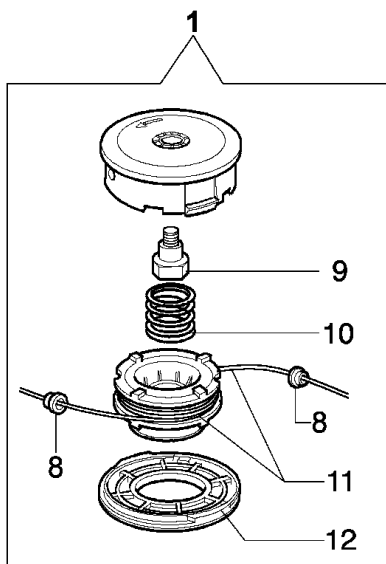
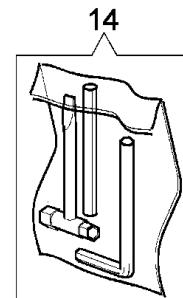
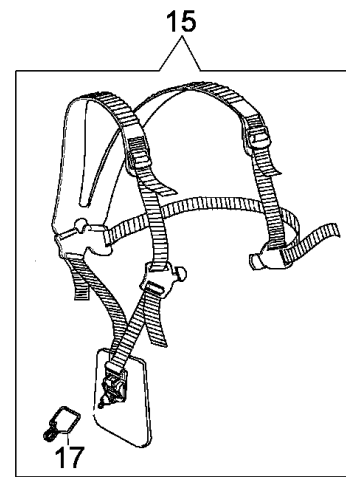
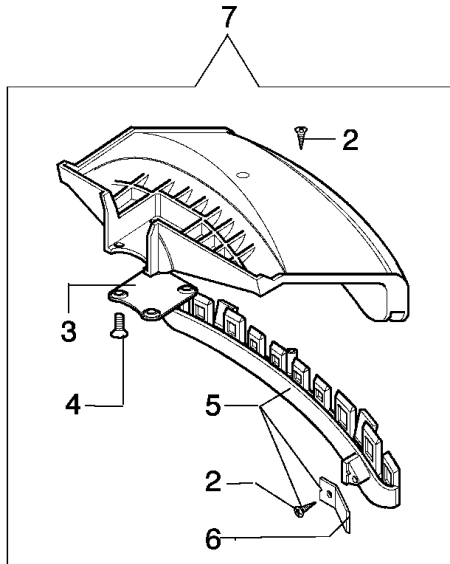
DA NOVEMBRE 2004
 FROM NOVEMBER 2004
 AB NOVEMBER 2004
 DESDE NOVIEMBRE 2004
 DEPUIS NOVEMBRE 2004

- 14 KIT MENBRANE & GUARNIZIONI
DIAPHRAGM & GASKET SET
- 13 KIT RIPARAZIONE
REPAIR KIT



Drawing Euro1 carburetor

| Refer ence | Qty | Item number | Description |
|---------------|-----|-------------|--------------------------|
| 1 | 1 | 2318526 | Cover |
| 2 | 1 | 2318875 | Pump |
| 3 | 1 | 2318685 | Cover |
| 4 | 1 | 2318872 | Starter valve |
| 5 | 1 | 2318388 | Screw |
| 6 | 1 | 2318412 | Hook |
| 7 | 1 | 2318387 | Ring |
| 8 | 1 | 2318689 | Shaft |
| 9 | 1 | 2318528 | Spring |
| 10 | 1 | 2318697 | Screw L |
| 11 | 2 | 2318687 | Caps-lock |
| 12 | 1 | 2318696 | Screw H |
| 13 | 1 | 2318886 | Repair kit |
| 14 | 1 | 2318885 | Diaphragm and gasket set |
| 15 | 1 | 2318880 | Cover |
| 16 | 4 | 2318522 | Screw |
| 17 | 1 | 2318392 | Filter |
| 18 | 1 | 2318535 | Ring |
| 19 | 1 | 2318527 | Screw |
| 20 | 1 | 2318688R | Carburetor C1Q-E10 |
| 21 | 2 | 2318521 | Screw |
| 22 | 1 | 2318876 | Screw |
| 23 | 1 | 4196155 | Filter support |
| 24 | 1 | 4196158 | Filter cover |
| 25 | 1 | 074000392 | Carburettor kit WT-460 |



| Drawing | Accessories | | |
|---------------|-------------|-------------|-----------------------------------|
| Refer ence | Qty | Item number | Description |
| 1 | 1 | 63019001B | Tap'n go head with 2 nylon lines |
| 2 | 1 | 3960040R | Screw |
| 3 | 1 | 4174278 | Plate |
| 4 | 4 | 3802004BR | Screw |
| 5 | 1 | 4174283A | Skirt w/blade |
| 6 | 1 | 4174275R | Blade |
| 7 | 1 | 4192048A | Guard |
| 8 | 2 | 4199005A | Bushing |
| 9 | 1 | 4199008B | Insert |
| 10 | 1 | 4199004 | Spring |
| 11 | 1 | 4199014A | Nylon spool Ø2.4 |
| 12 | 1 | 4199026A | Cover |
| 13 | 1 | 4095563R | Disk |
| 14 | 1 | 61052031 | Tool kit |
| 15 | 1 | 63050018AR | Double harness with quick release |
| 16 | 1 | 4224034 | Labels set |
| 17 | 1 | 63050016 | Hooking spring |
| 18 | 1 | 4095673R | Disk 3t |